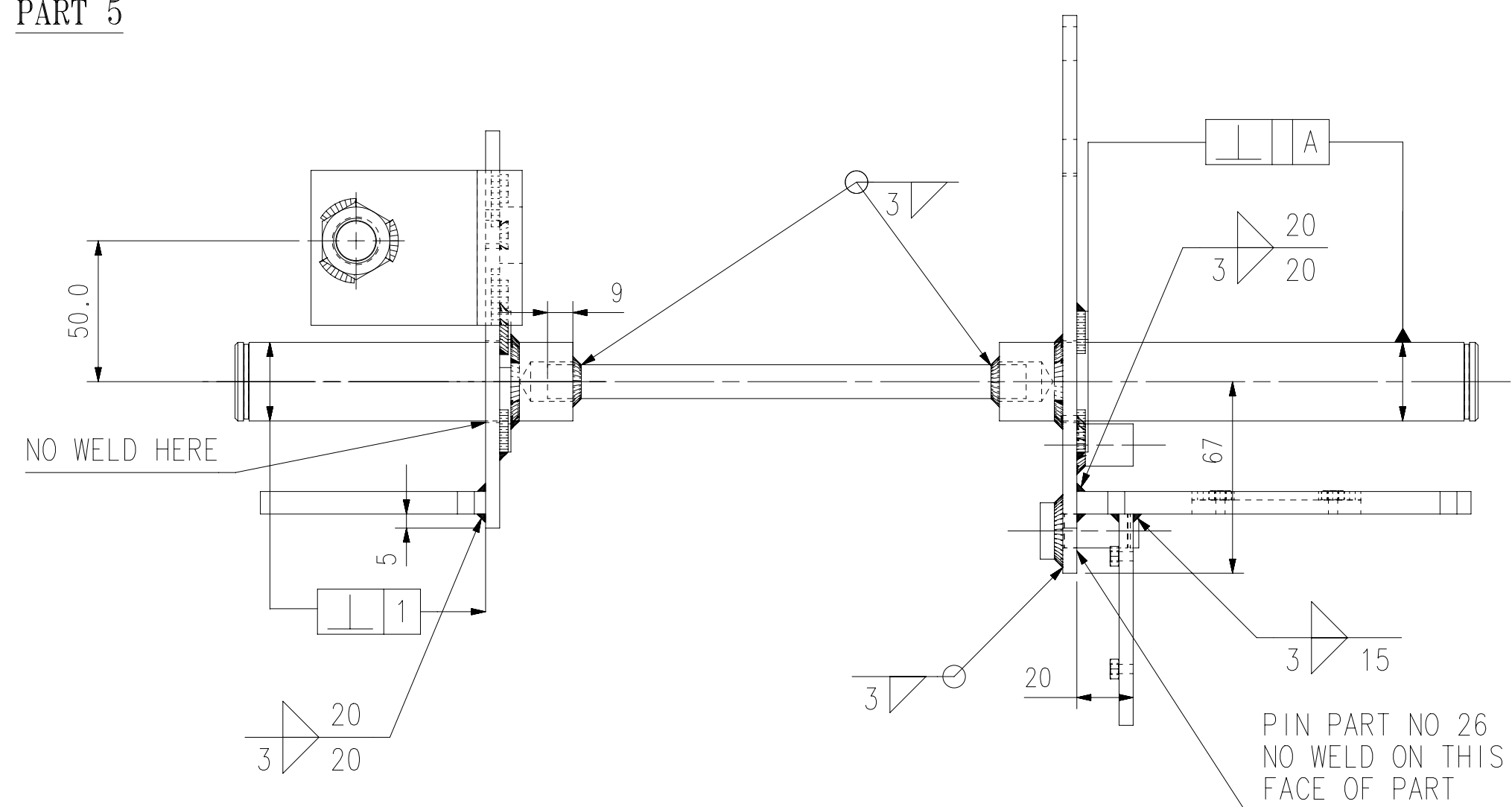
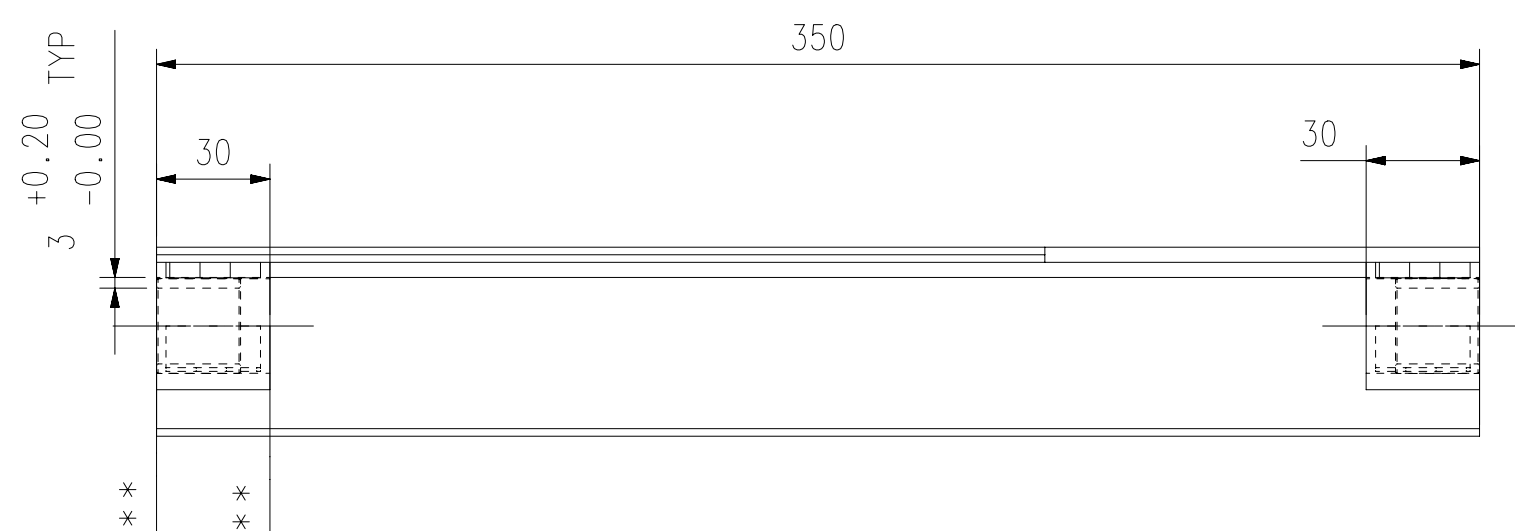
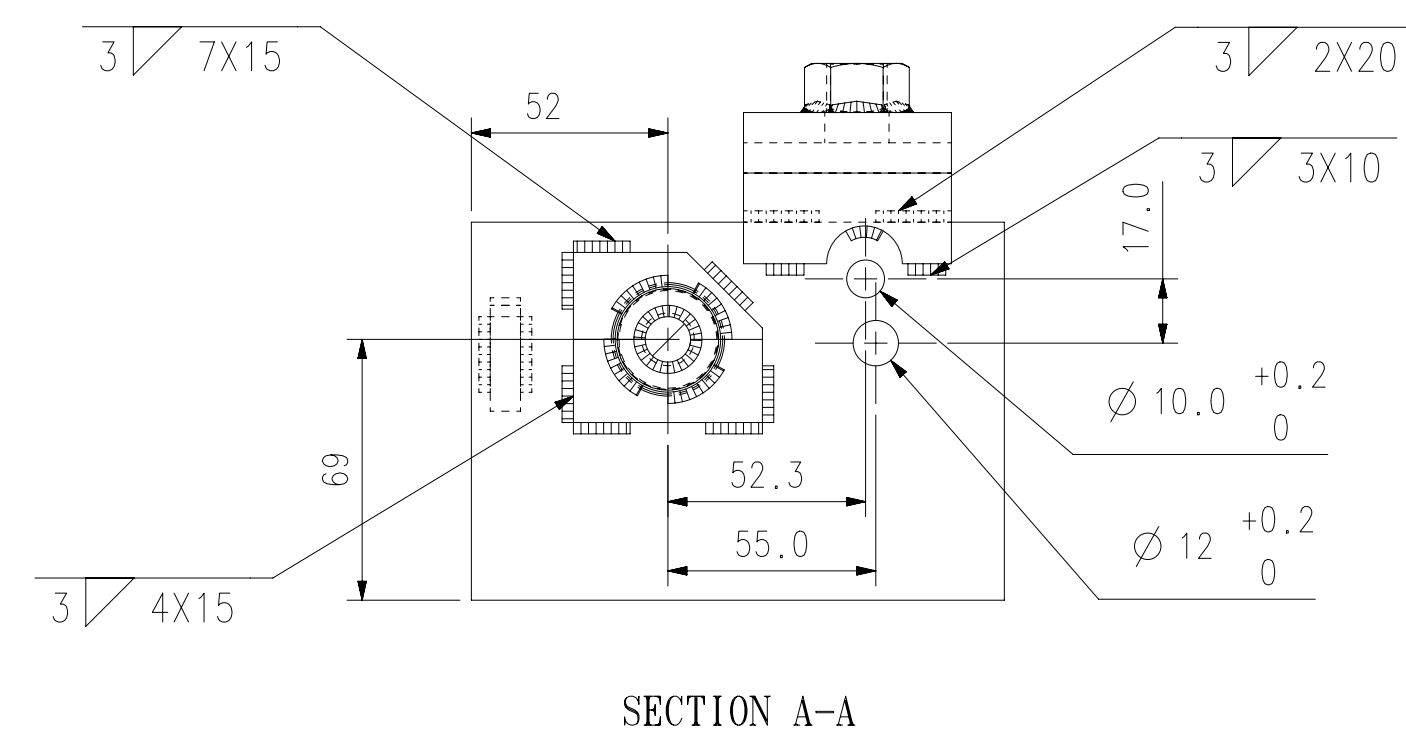
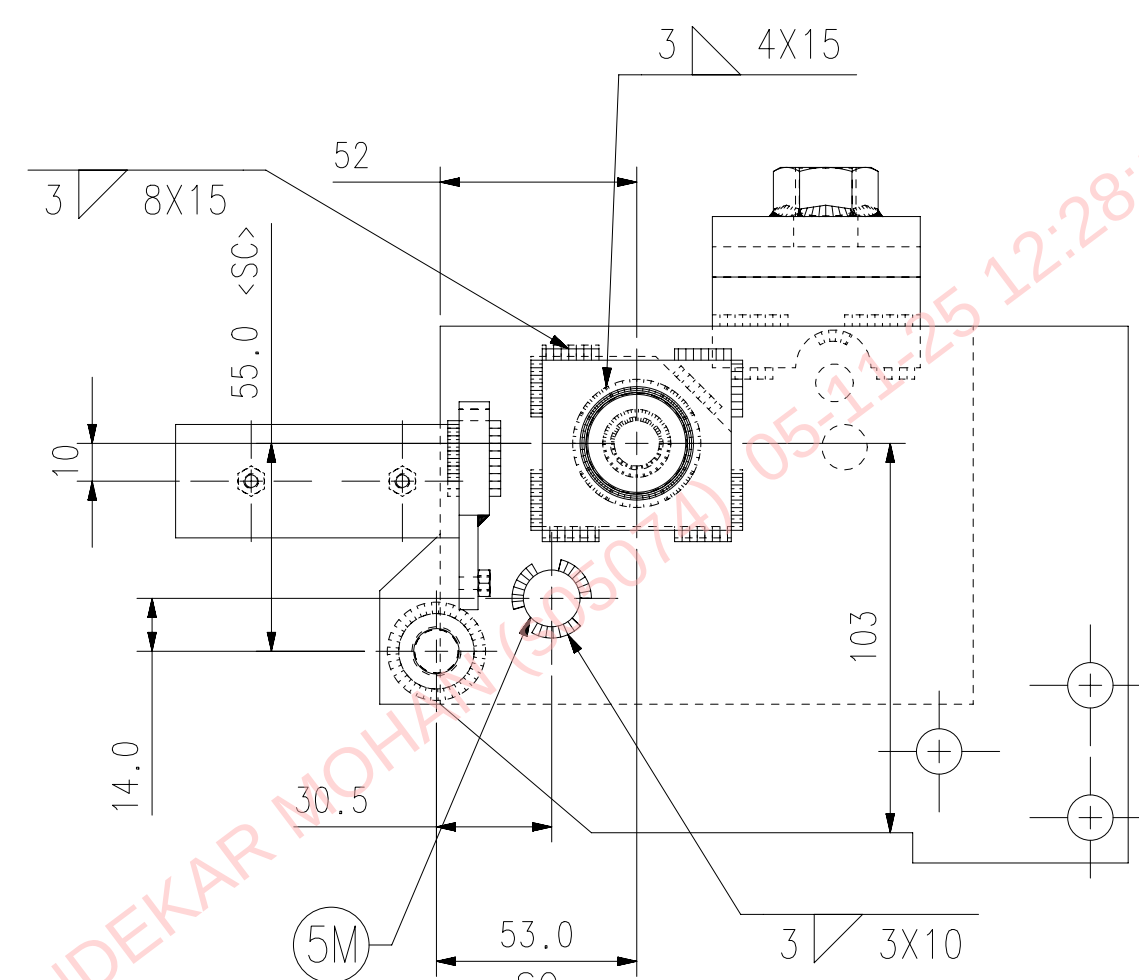
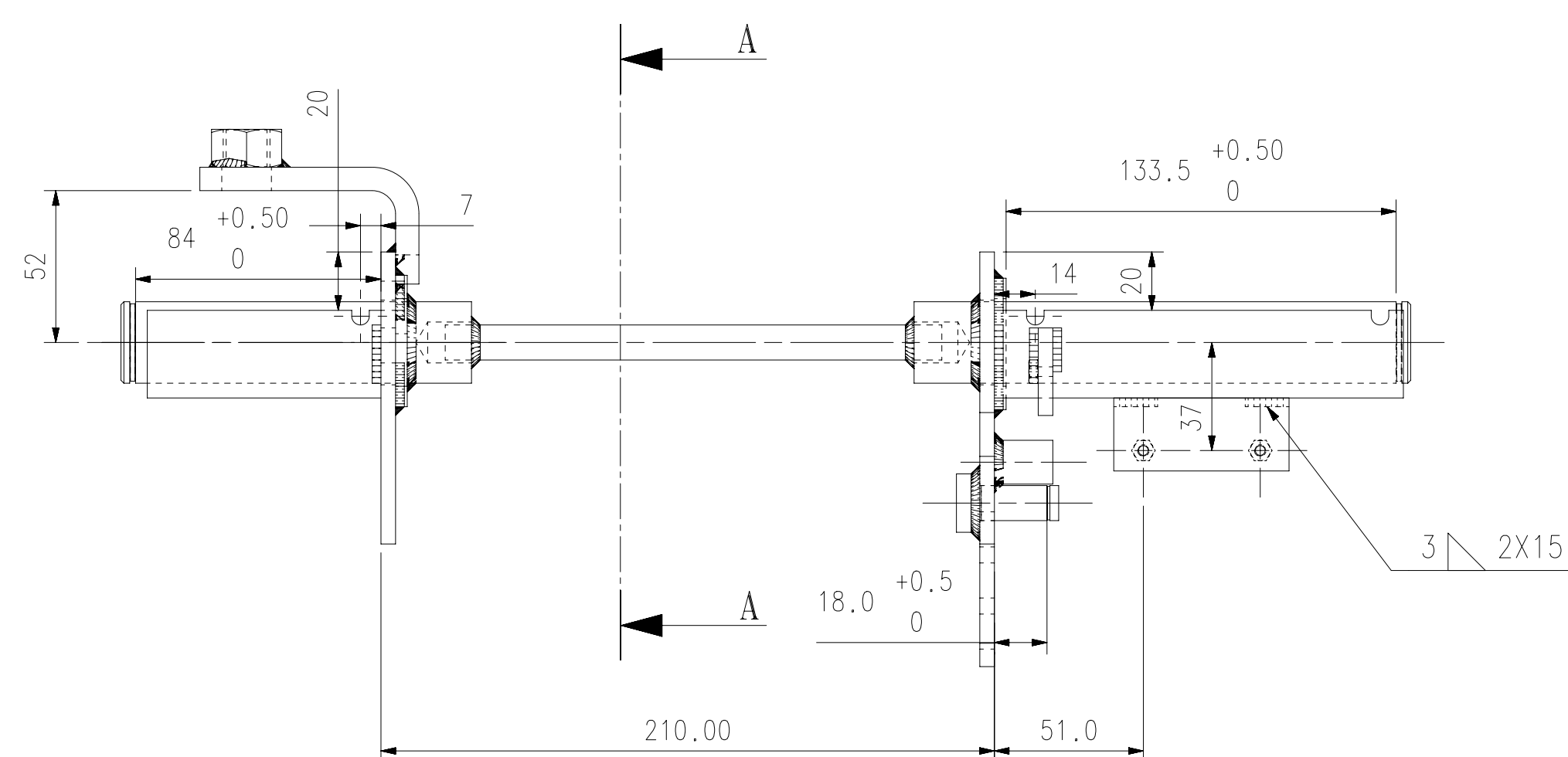
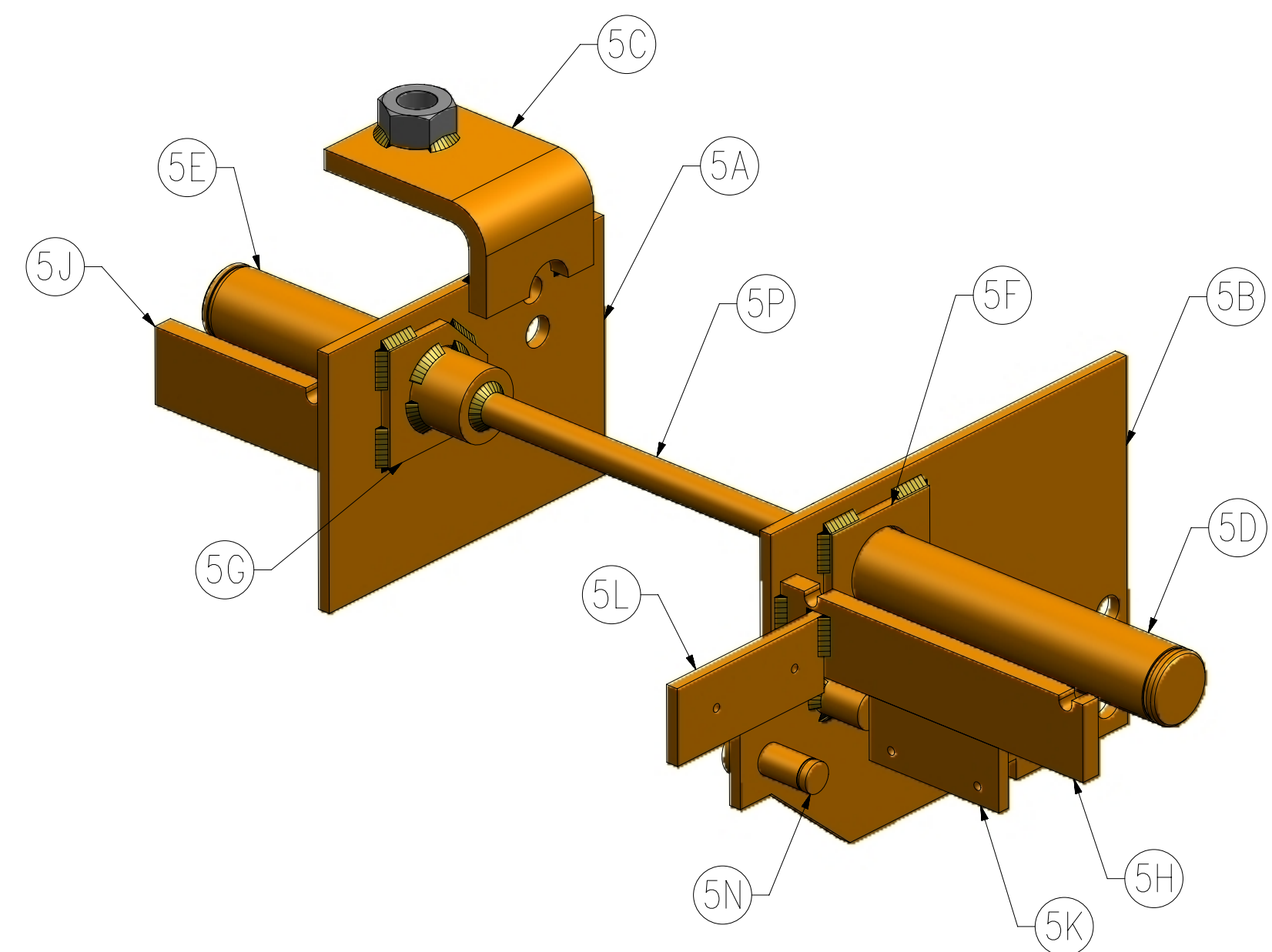


1 OF 4

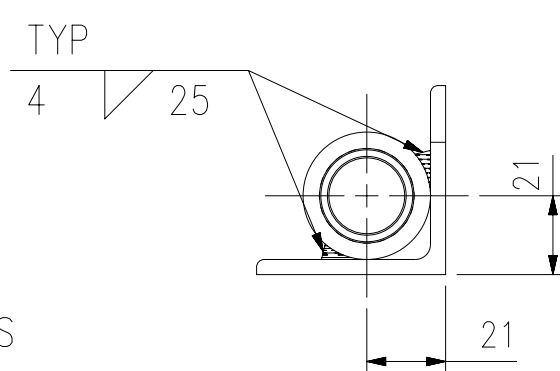
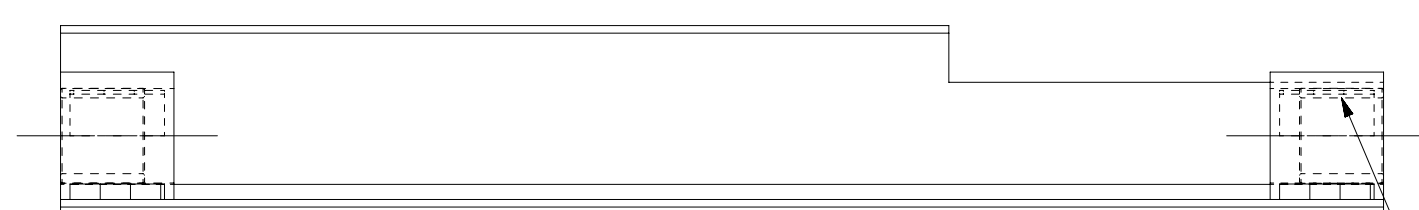
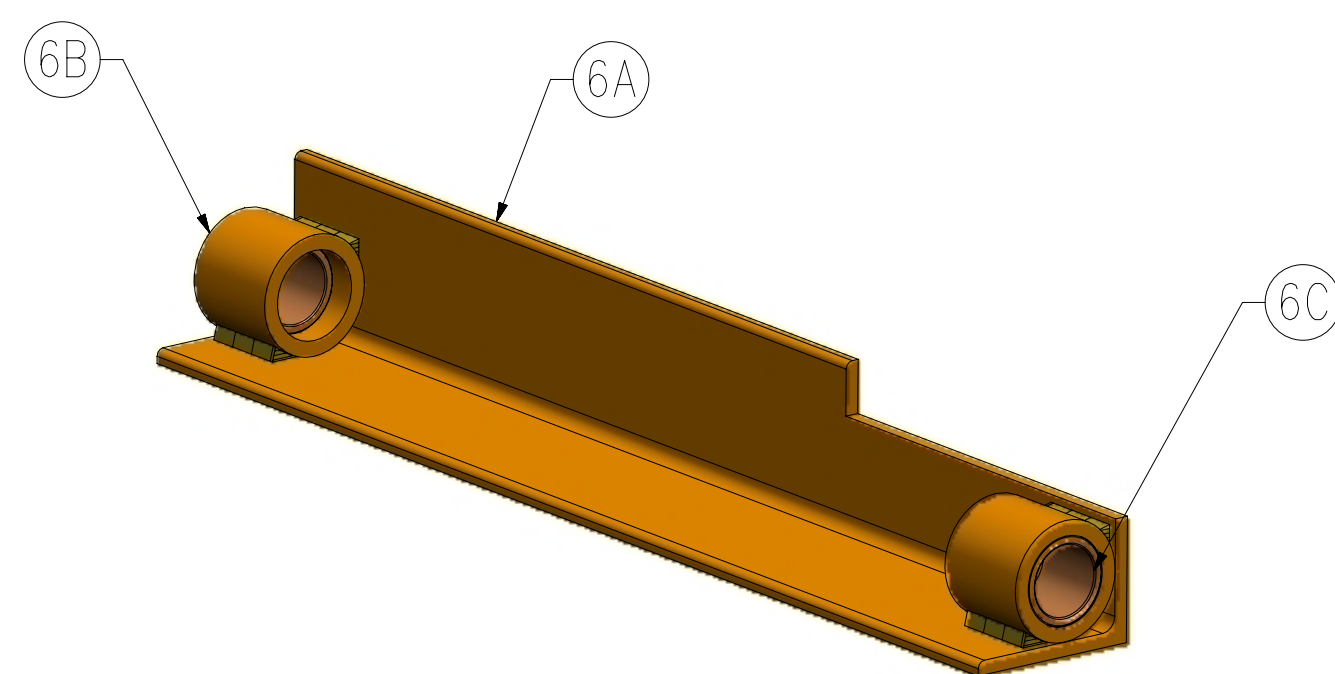
PART 5



S. NO.	PART NUMBER	DESCRIPTION	QTY	MATERIAL
5A	008032656U01	PLATE SIDE MTG LH	1	Fe 410W AS PER IS-2062
5B	008032657U01	PLATE SIDE MTG RH	1	Fe 410W AS PER IS-2062
5C	008032658U01	BKT STOPPER ASSY	1	Fe 410W AS PER IS-2062
5D	008032660U01	ROD BRAKE PEDAL MTG	1	Fe 410W AS PER IS-2062
5E	008032661U01	ROD CLUTCH PEDAL MTG	1	Fe 410W AS PER IS-2062
5F	008032662U01	PLATE SUPPORT FOR ROD RH	1	Fe 410W AS PER IS-2062
5G	008032663U01	PLATE SUPPORT FOR ROD LH	1	Fe 410W AS PER IS-2062
5H	008032664U01	PLATE BRAKE SPRING MTG	1	Fe 410W AS PER IS-2062
5J	008032665U01	PLATE CLUTCH SPRING MTG	1	Fe 410W AS PER IS-2062
5K	008032666U01	PLATE 1	1	Fe 410W AS PER IS-2062
5L	008032667U01	PLATE 2	1	Fe 410W AS PER IS-2062
5M	008032668U01	PIN STOPPER	1	Fe 410W AS PER IS-2062
5N	008032669U01	PIN PARKING BRAKE LEVER MTG	1	Fe 410W AS PER IS-2062
5P	008032670U01	ROD CENTER MEMBER	1	Fe 410W AS PER IS-2062



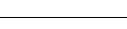
S. NO.	PART NUMBER	DESCRIPTION	QTY	MATERIAL
6A	008032639U01	ANGLE SUPPORT FR	1	Fe 410W AS PER IS-2062
6B	008032673U01	BUSH GUIDE	2	Fe 410W AS PER IS-2062
6C	000010700P03	BUSH	2	Fe 410W AS PER IS-2062



1. BUSH PART NO. 000010700P03, 2NOS
TO BE INSERTED AFTER WELDING
2. REAM BUSHED TO ACHIEVE CONCENTRICITY
TO GET FREE ROTATION OF SHAFT
3. SHAFT $\varnothing$ 19.95/19.90

NOTE:
** - NO WELD SPATTER/PROTRUSION
ON THESE FACES

PART 6

			REF PART NO:		
UNSPECIFIED TOLERANCES FOR PART			SURFACE FINISH SYMBOLS ISO-1302		
FORMING TO FORMING	UPTO 500 +0.5 ABOVE 500 +0.8	WELDING SYMBOLS ISO13313	 MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA		
CD BETWEEN HOLES	IN ONE PLANE +0.2 IN DIFF PLANES+0.5	REMOVE ALL SHARP CORNERS & BURRS			
FORM TO PIERCE	+0.5	<C>C COUNT : 12	NAME	DATE	PROJECT CODE
HOLE SIZES	+0.0-0.0	<C>C COUNT ☒ 0	DSNR	SVK	07-06-2023
SLOT SIZES	+0.8	WEIGHT(kg) : 13.45	CHKR	SVK	07-06-2023
FLANGE WIDTH	+1.0-0.7	S/F AREA(cm ²):	APPR	ASG	07-06-2023
JOGGLE DEPTH	+0.3/0	MATERIAL:	PART NUMBER:		
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY		REFER BOM	007537394C91		
GENERAL TOLERANCES	UP TO 300 +0.8 ABOVE 300 +1.0		CL:		
ANGULAR TOLERANCE	±1°		AG		
ALL DIMENSIONS ARE IN mm DO NOT SCALE			DWG.SIZE : A :1 SCALE : 1:1 SHEET: 2 OF 4		

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

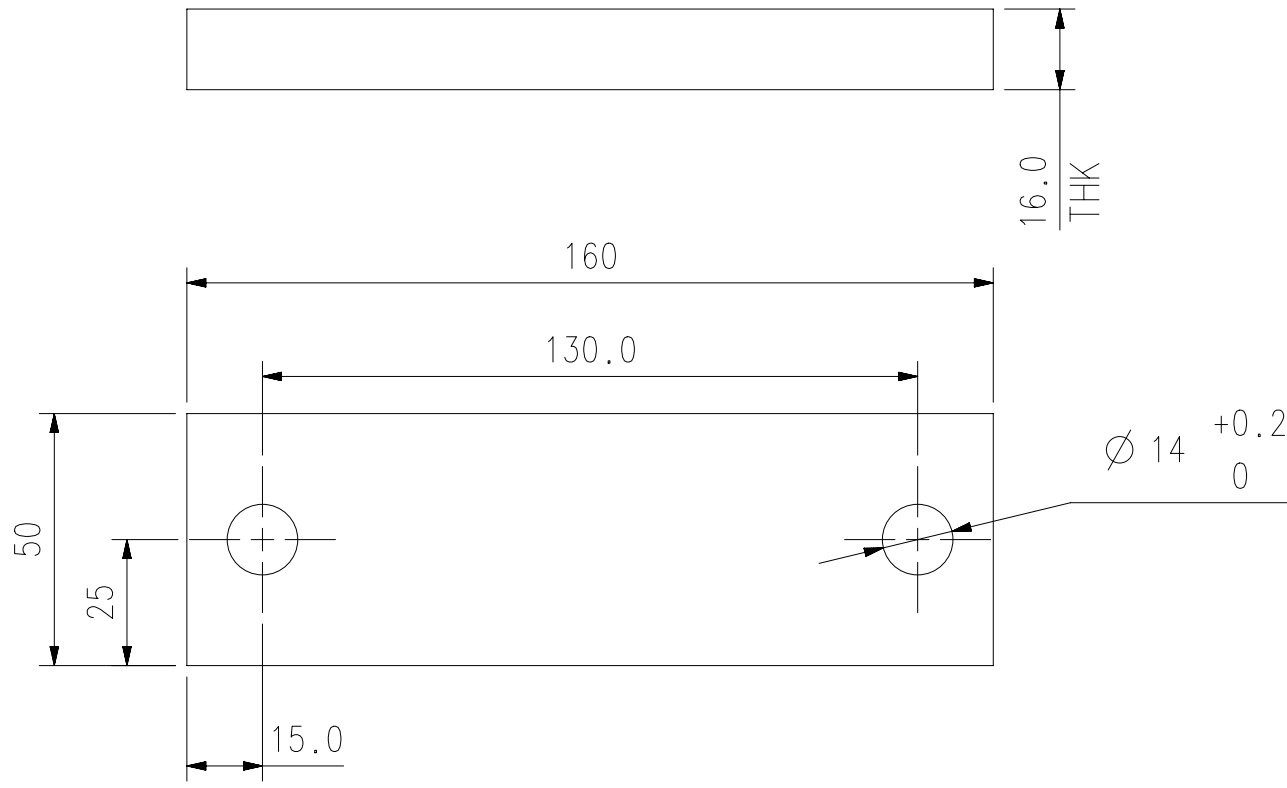
01

1

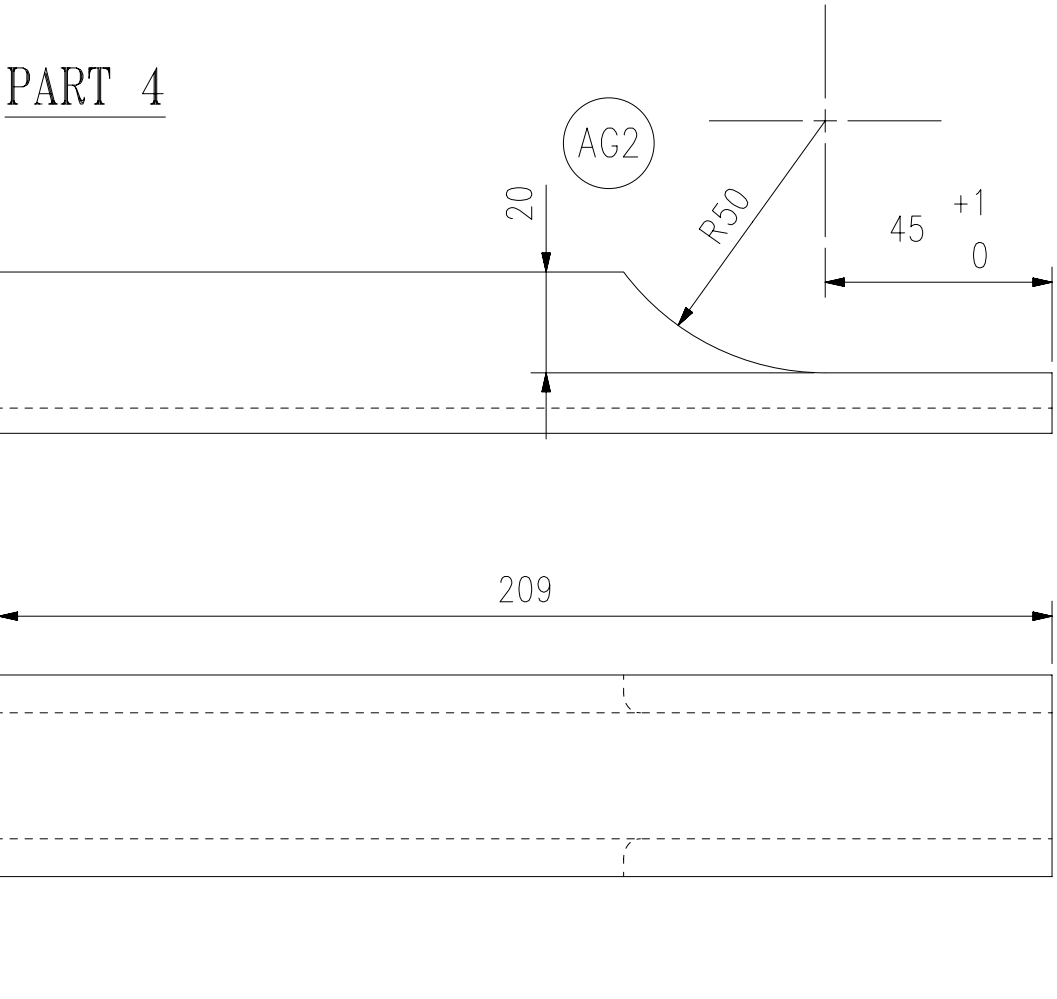
11

THIS DRAWING IS A SOLE PROPERTY OF M & M Ltd. IT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THEIR CONSENT

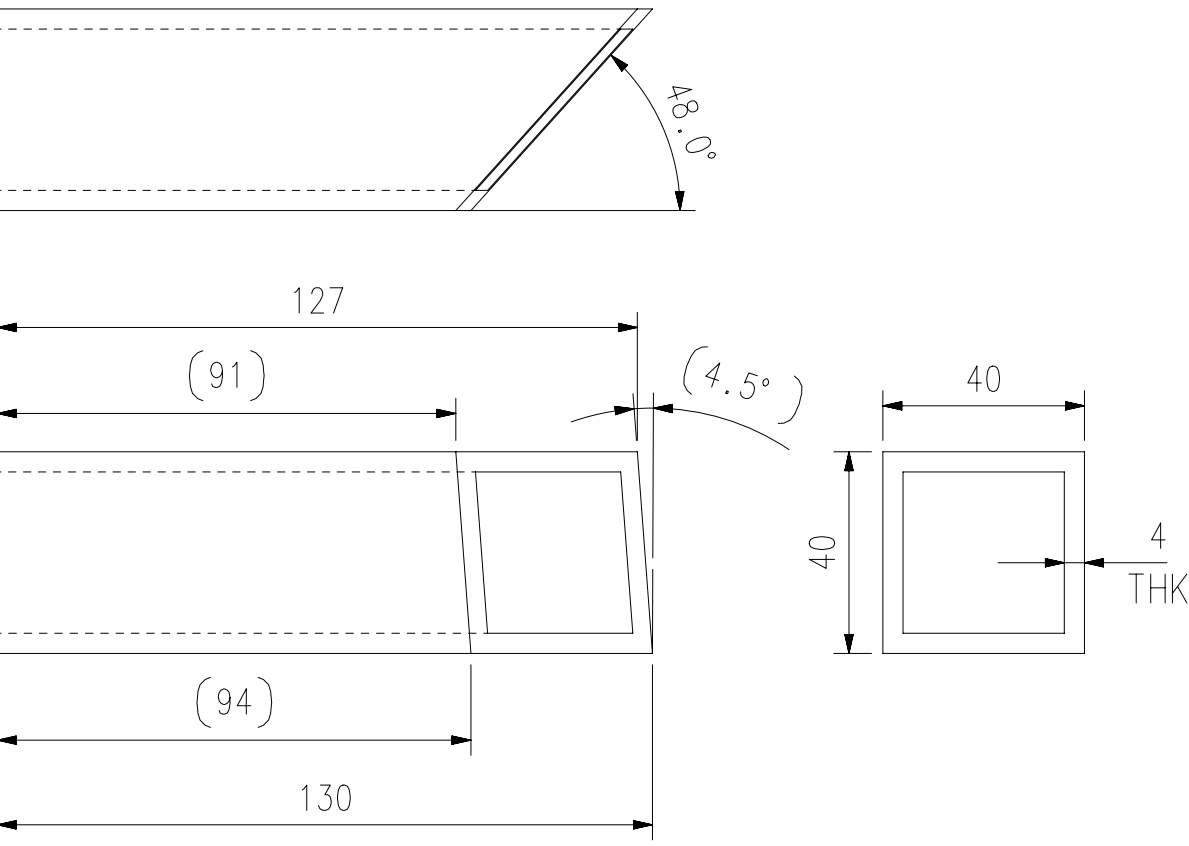
PART 1



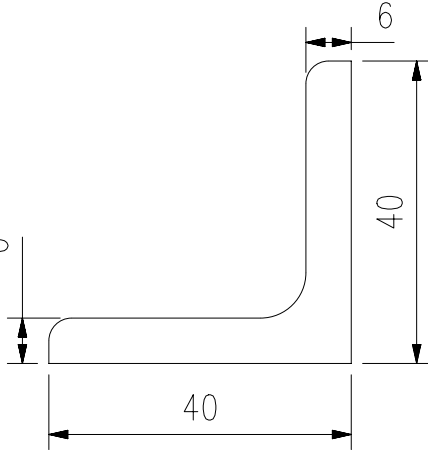
PART 4



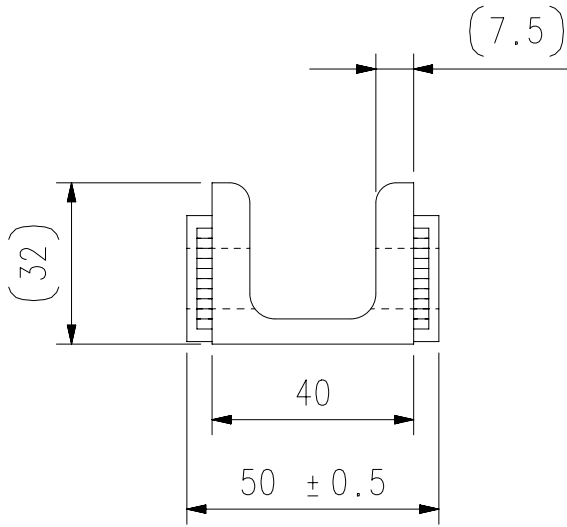
PART 7



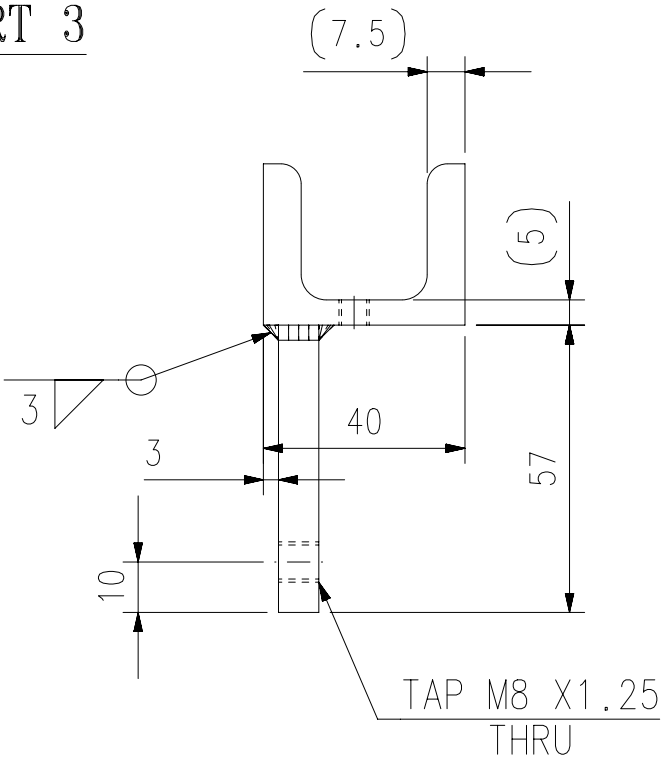
PART 8



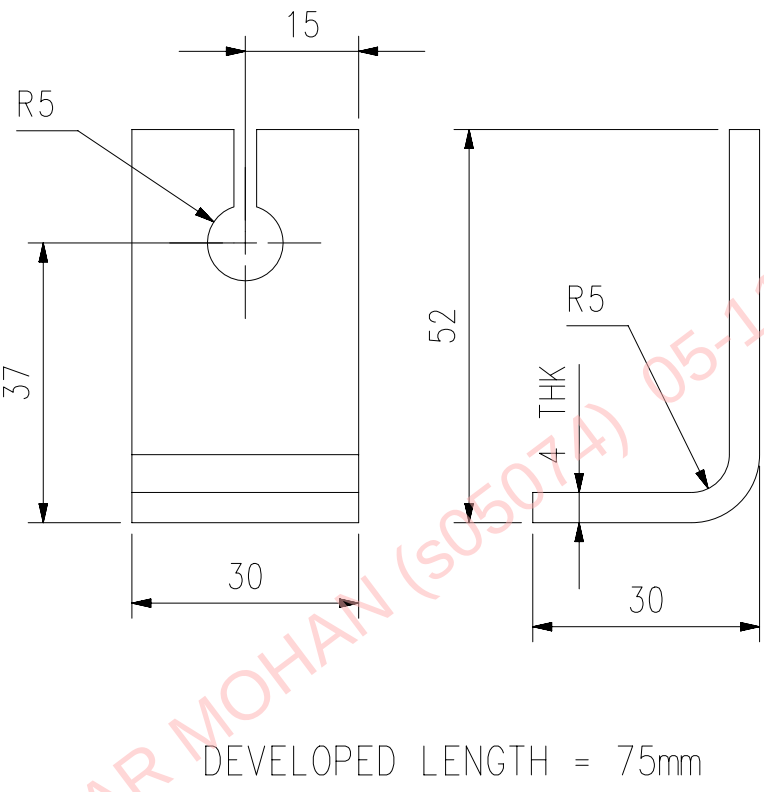
PART 2



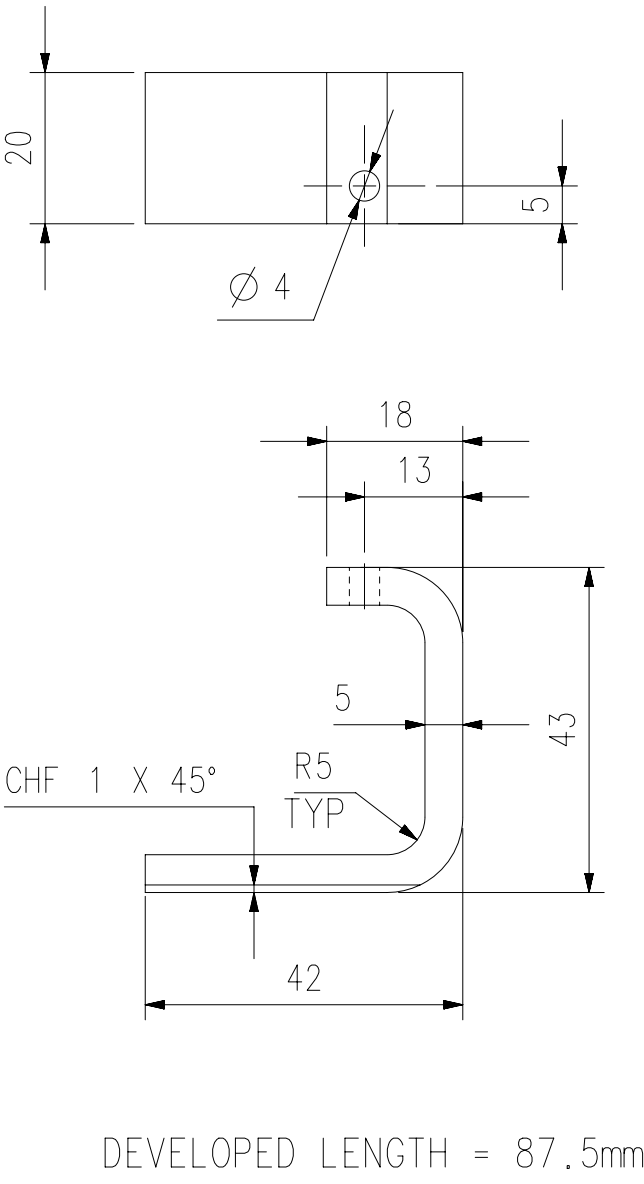
PART 3



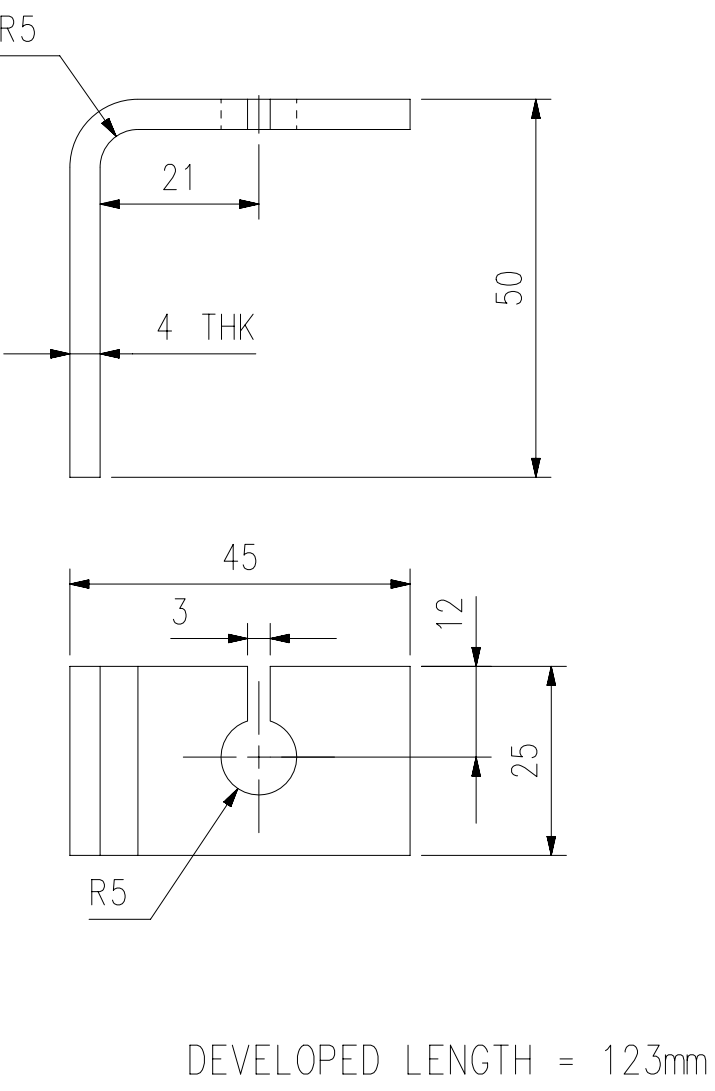
PART 9



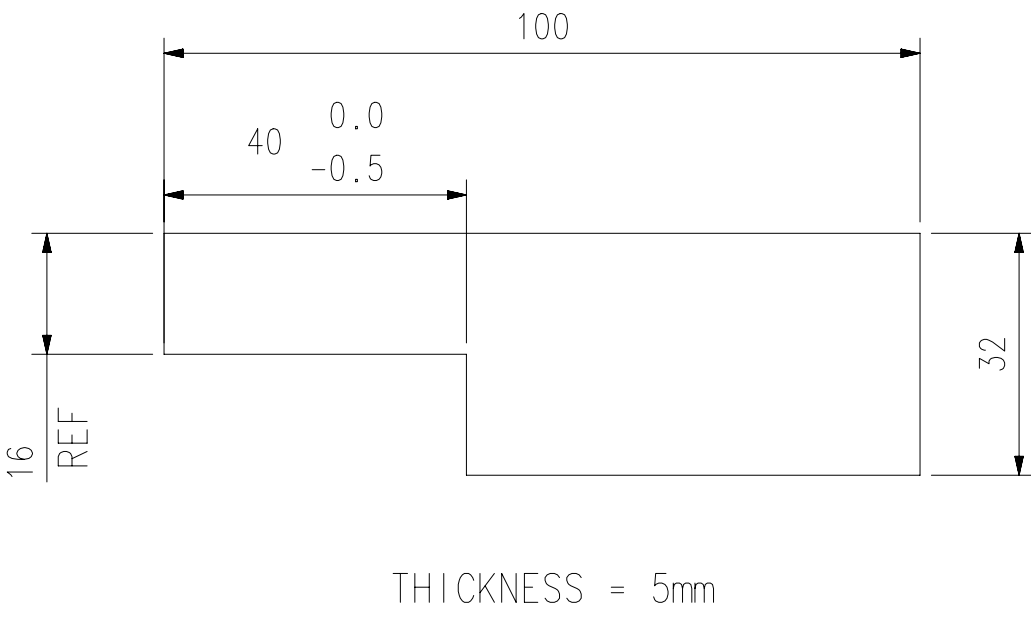
PART 11



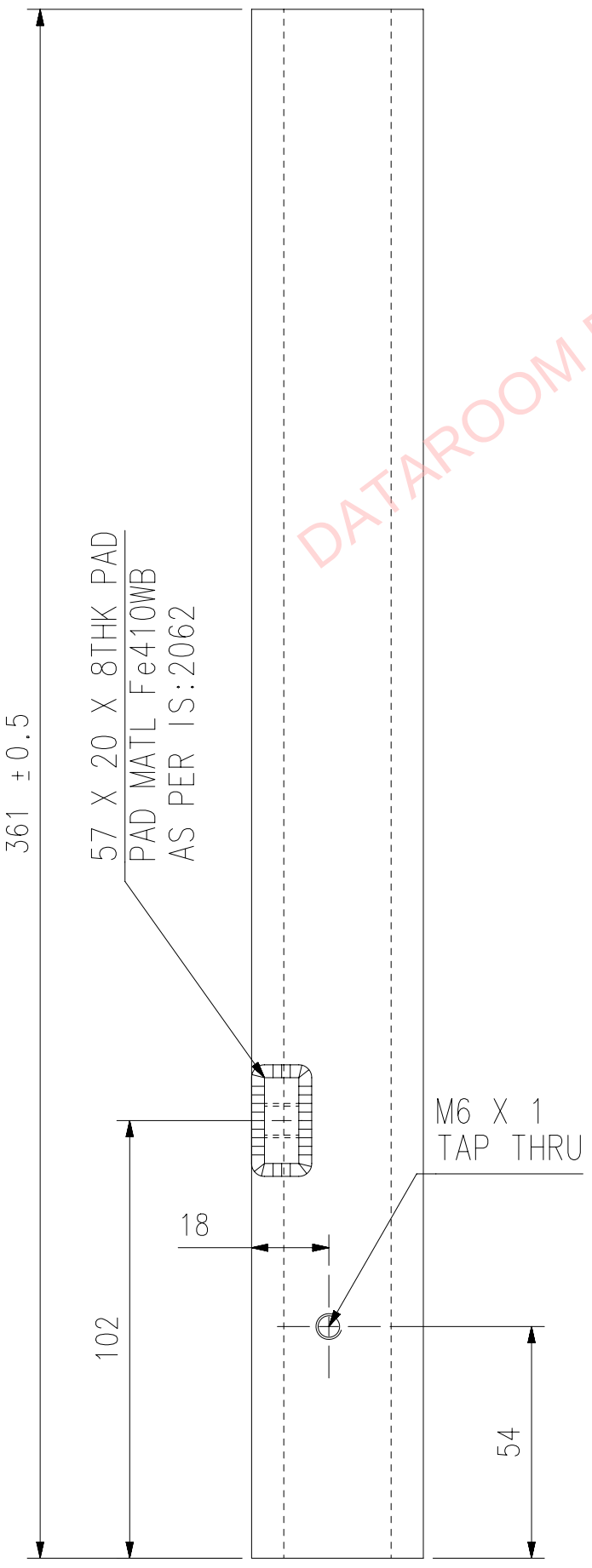
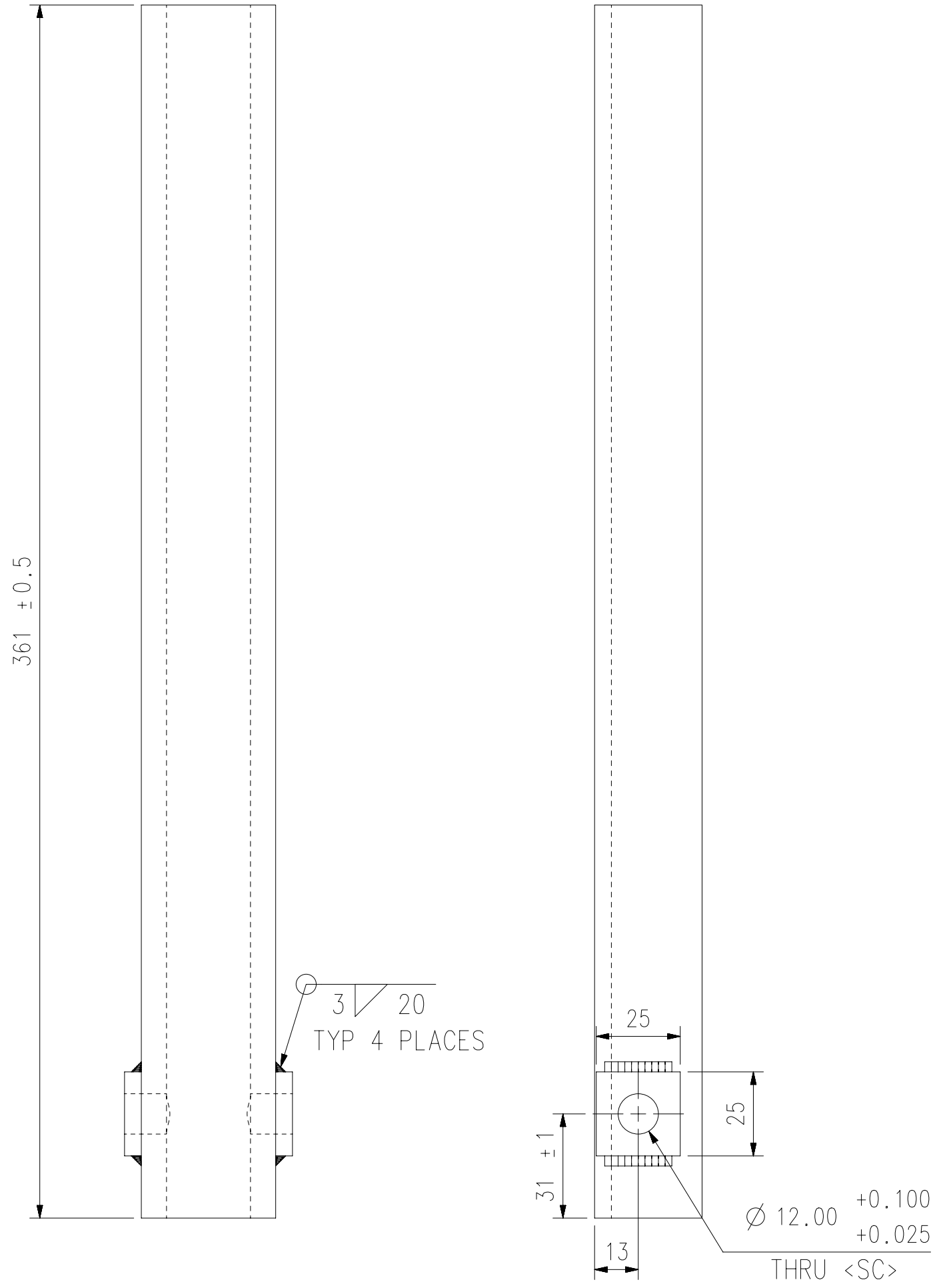
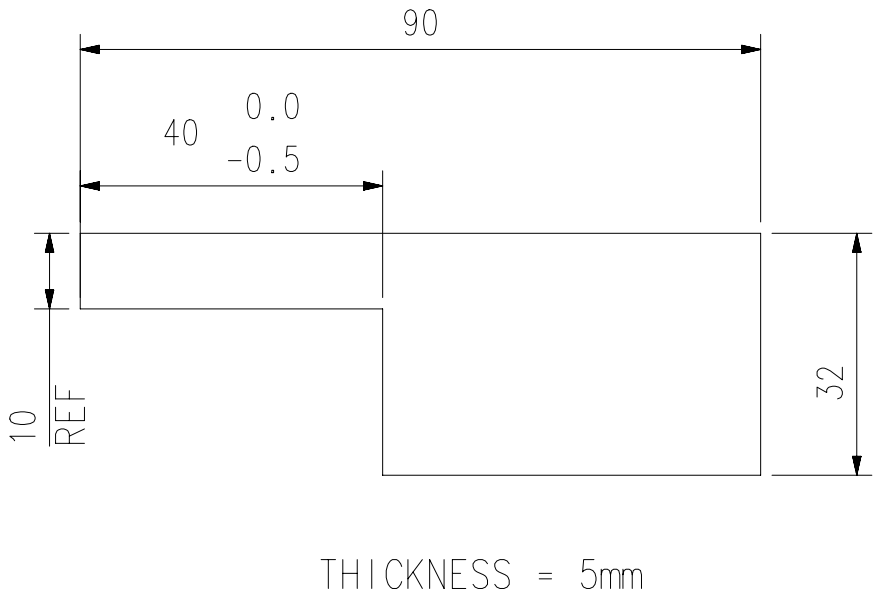
PART 10



PART 12



PART 13



UNSPECIFIED TOLERANCES FOR PART				SURFACE FINISH SYMBOLS ISO-1302				REF PART NO:			
FORMING TO FORMING	UP TO 500	+0.5		WELDING SYMBOLS JS813				MAHINDRA & MAHINDRA LTD.			
CD BETWEEN HOLES	ABOVE 500	+0.8		REMOVE ALL SHARP CORNERS & BURRS				FARM DIVISION, INDIA			
FORM TO PIERCE								PROJECT CODE:			
HOLE SIZES								ER NUMBER: ECN08D004662			
SLOT SIZES								DESCRIPTION:			
FLANGE WIDTH								BRACKET CONTROLS MAIN MOUNTING			
JOGGLE DEPTH								PART NUMBER:			
GENERAL TOLERANCES								007537394C91			
ANGULAR TOLERANCE								SCALE:			
								1:1			
								SHEET: 3 OF 4			

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

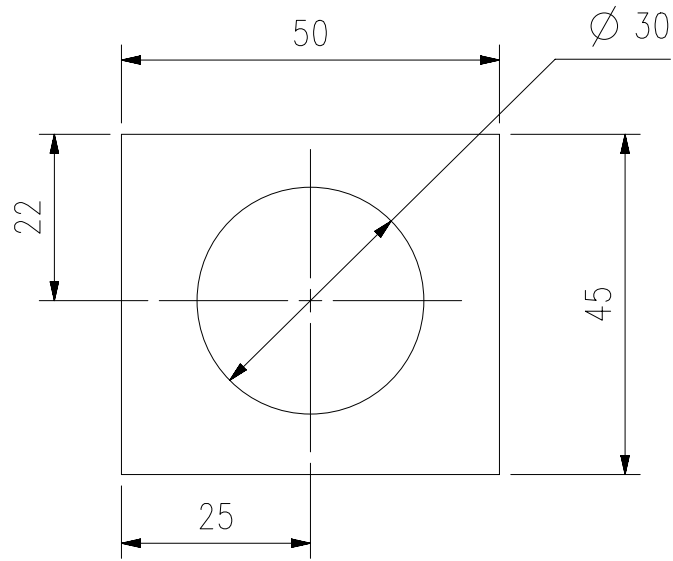
9

10

11

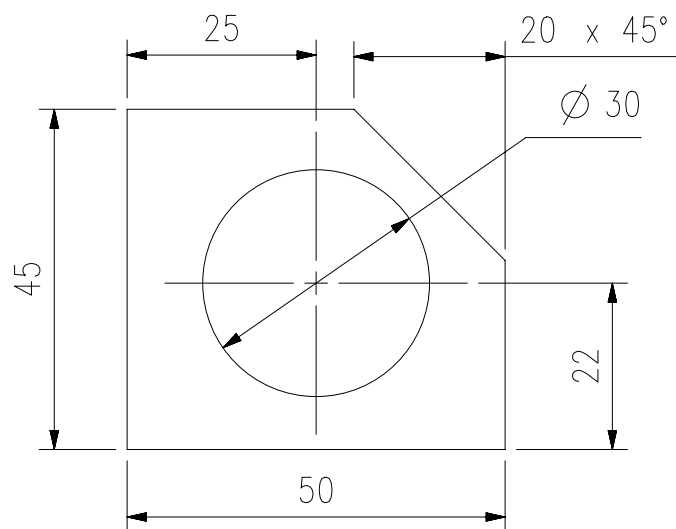
THIS DRAWING IS A SOLE PROPERTY OF M & M Ltd. IT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THEIR CONSENT

PART 5F



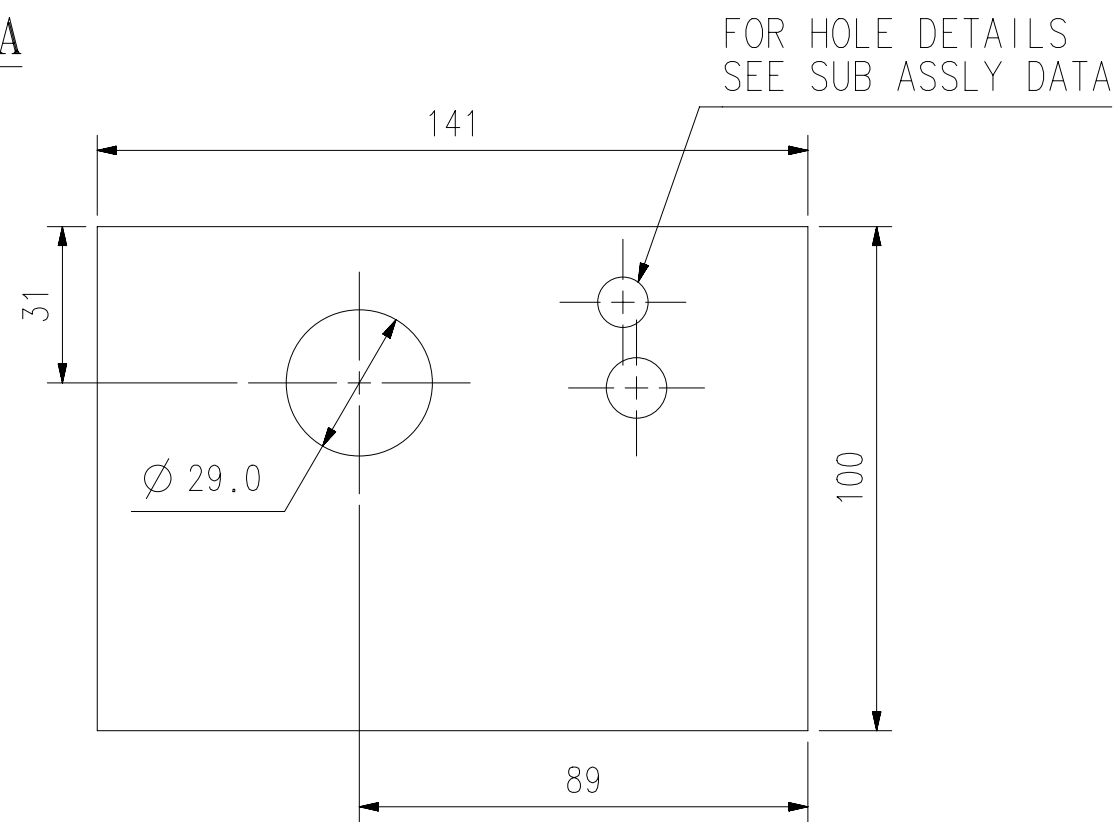
THICKNESS =4mm

PART 5G



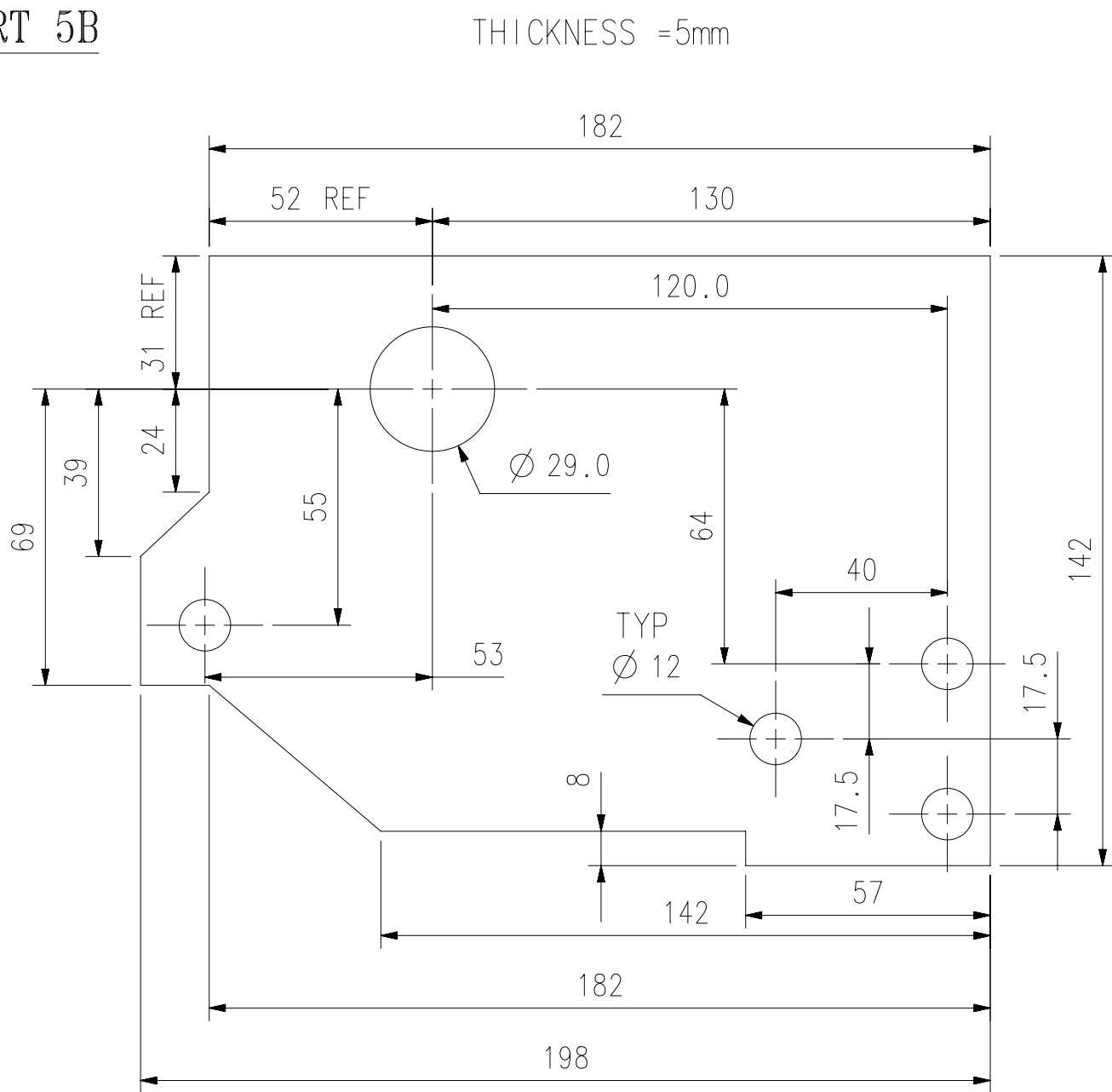
THICKNESS =4mm

PART 5A



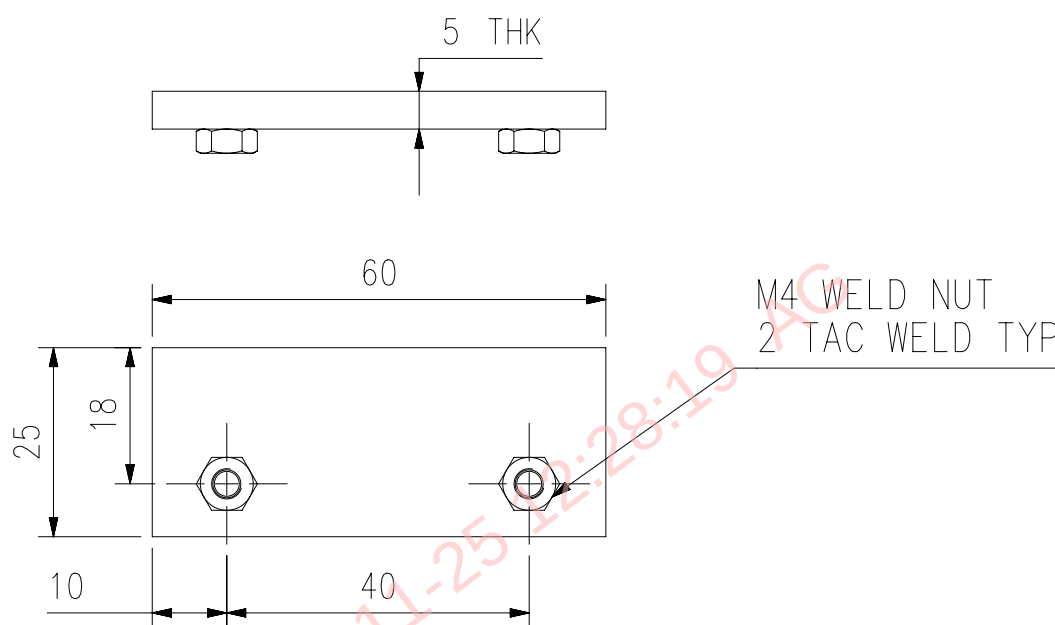
THICKNESS =5mm

PART 5B



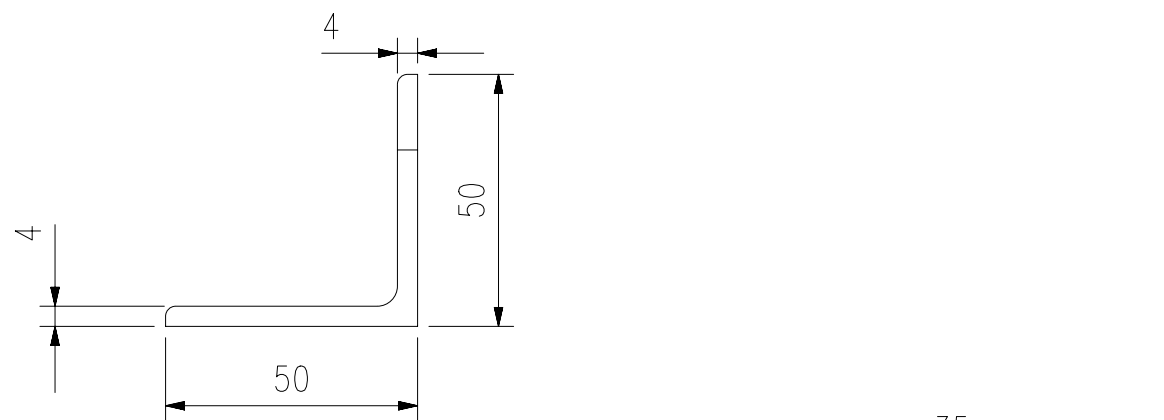
THICKNESS =5mm

PART 5K

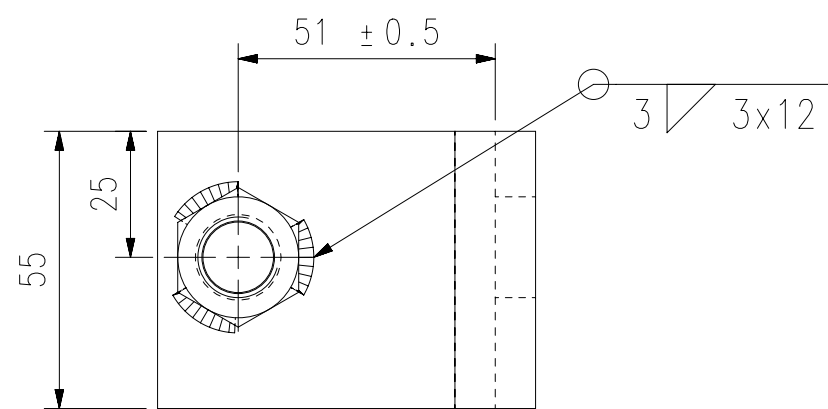


M4 WELD NUT
2 TAC WELD TYP

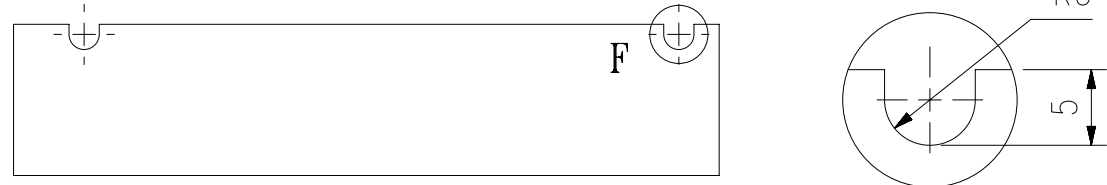
PART 6A



PART 5C



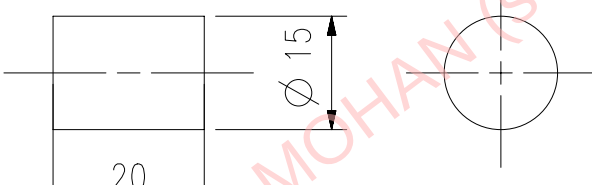
PART 5H



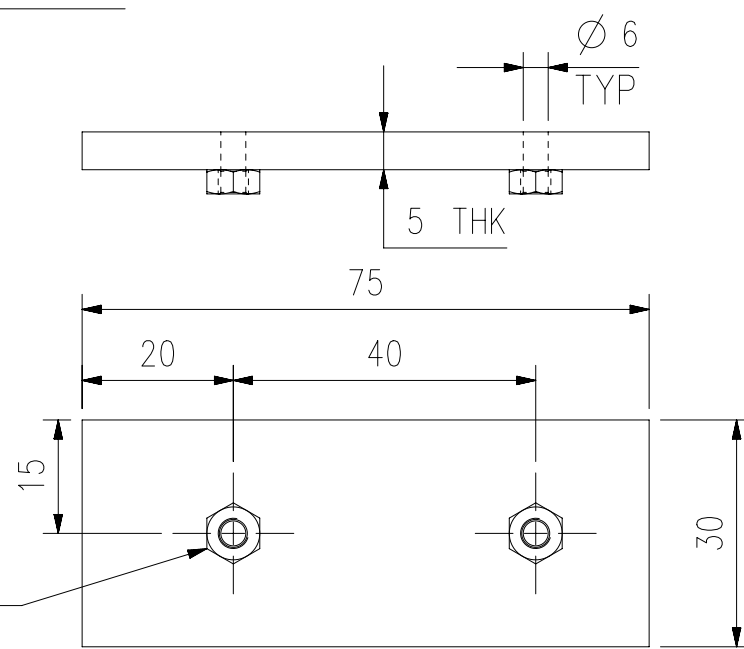
THICKNESS =8mm

DETAIL F

PART 5M

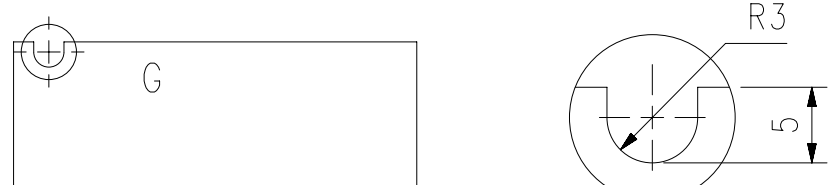


PART 5L



M4 WELD NUT
2 TAC WELD TYP

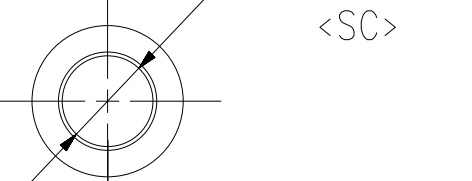
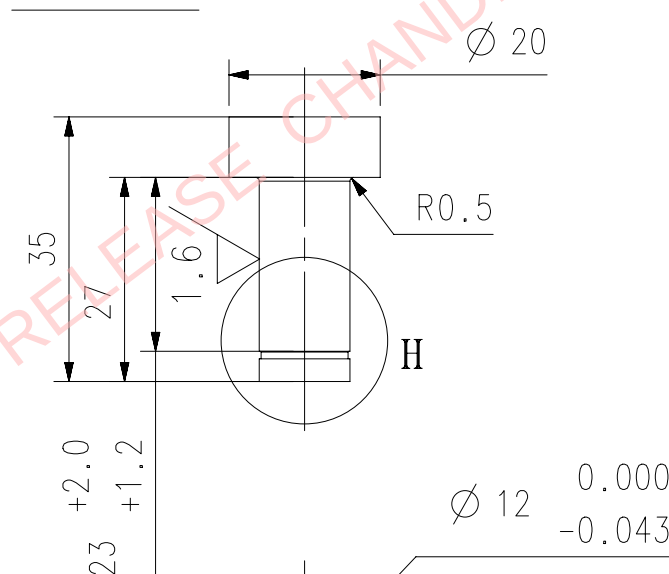
PART 5J



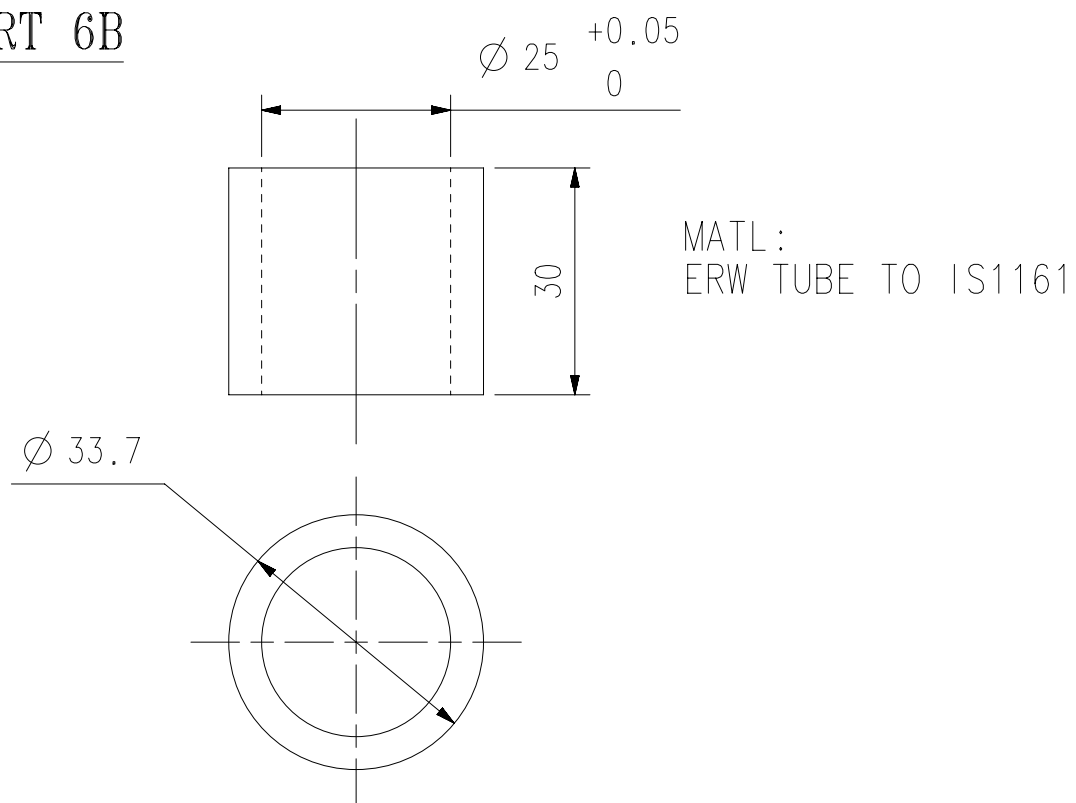
THICKNESS =8mm

DETAIL G

PART 5N

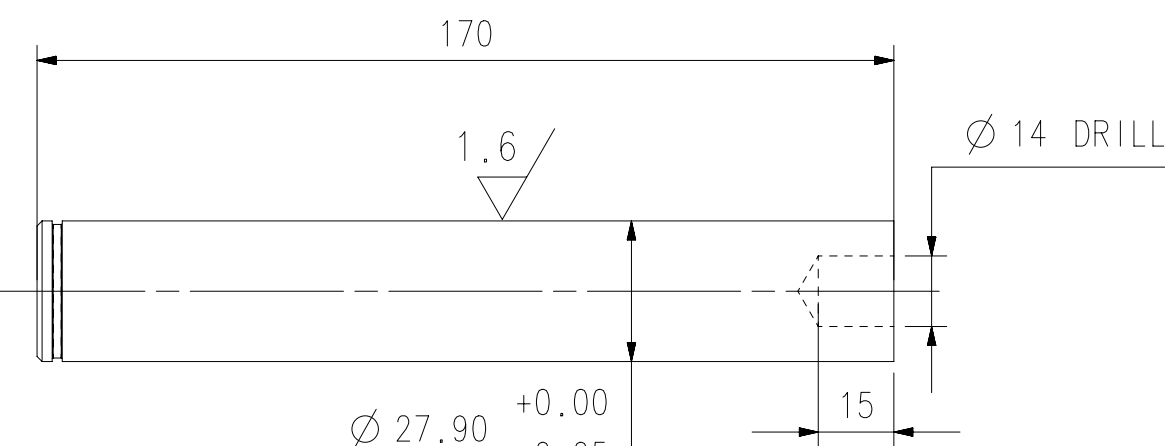


PART 6B



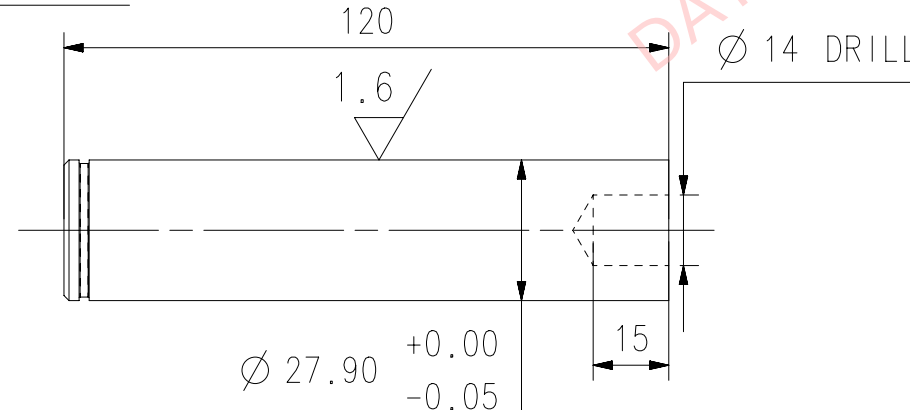
MATL :
ERW TUBE TO IS1161

PART 5D



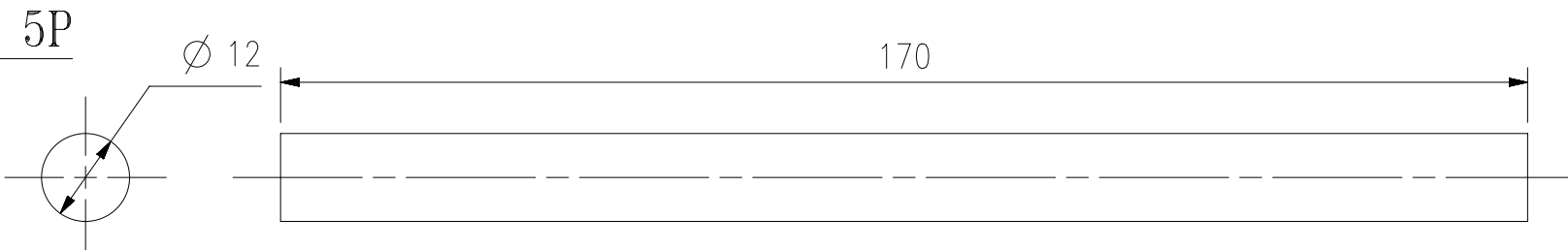
DETAIL D

PART 5E



GROOVE DETAILS

PART 5P



DETAIL H

GROOVE DETAILS

PART 6C

(BUSH EXISTING)
PART NO: 000010700P03

UNSPECIFIED TOLERANCES FOR PART				SURFACE FINISH SYMBOLS ISO-1302				REF PART NO:			
FORMING TO FORMING	UP TO 500	+0.5		WELDING SYMBOLS JS813				MAHINDRA & MAHINDRA LTD.			
CD BETWEEN HOLES	ABOVE 500	+0.8		REMOVE ALL SHARP CORNERS & BURRS				FARM DIVISION, INDIA			
FORM TO PIERCE	IN ONE PLANE	+0.2						PROJECT CODE:			
HOLE SIZES	IN DIFF PLANES	+0.5						ER NUMBER: ECN08D004662			
SLOT SIZES		+0.5						DESCRIPTION:			
FLANGE WIDTH		+0.2/-0						BRACKET CONTROLS MAIN MOUNTING			
JOGGLE DEPTH		+1.0/-0.7						PART NUMBER:			
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY								007537394C91			
GENERAL TOLERANCES	UP TO 300	+0.8						SCALE:			
ANGULAR TOLERANCE	ABOVE 300	+1.0						1:1			
		+1°						SHEET: 4 OF 4			

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

9

10

11